

**AMP-TWIST™ Jack and Single shuttered angled module for Single or Dual gang faceplate**

**1.- PRODUCT DESCRIPTION**

This document describes assembly procedure for single shuttered 25x50 mm angled module (PN 1711275-X) and AMP-TWIST SL Series Jacks, into single/Dual gang faceplate (PN 1711399-X and 1711400-X).

**2.- REFERENCE DOCUMENTS**

Customer drawings (C-1711275, C-1711399 and C-1711400) are available from CommScope. The information contained in the customer drawing takes priority if there is any conflict with this specification or with any other technical documentation supplied by CommScope.

**3.- APPLICATION PROCESS**

3.1

Angled module PN 1711275-X

Dual gang PN 1711400-X

Single gang PN 1711399-X

3.2

Select the adequate gang faceplate: Pivot the angle module while pushing it toward the bottom, allowing the top latch to grab onto the gang faceplate.

3.3

Both parts are already fixed. Do the same process for the remaining opening or uses 1711403-1), which has to be ordered separately.

3.4

Assembly only now the AMP-TWIST \* Jack to the faceplate. On the module, pivot the jack while pushing it toward the top to allow the bottom latch to enter into the bottom rib.

3.5

Fix the Outlet to the application by tightening the retaining screws.

Screwdriver

3.6

Place the blank screw tap for better appearance. Place an identification label behind the transparent cover.

ID Label

Blank Screw tap

**4.- REVISION SUMMARY**

Rebranded to CommScope.