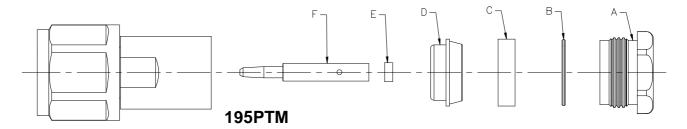
Installation Instructions ____

Connector Attachment

For Braided Cable CNT-195
TNC Male, Solder Pin, Clamp-type Body: 195PTM

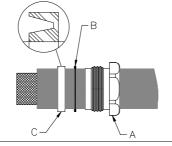




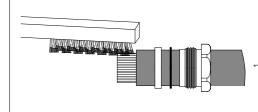
Remove 5.5 mm (0.217") of Jacket only.

5.5 mm (0.217")

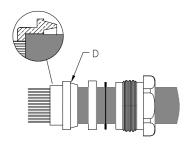
2 Slide parts A, B, C onto the cable. Note: the direction of part C as shown.



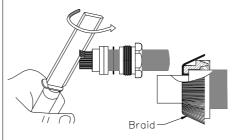
Comb braid straight with a wire brush.



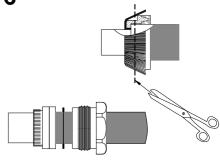
Install part D as shown without damaging the braid.



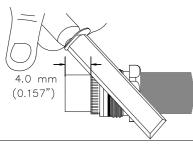
Fold braid around part D and comb braid as shown, the braid should be straight and equally spaced after comb.



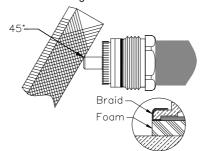
Cut off the redundant braid as shown.



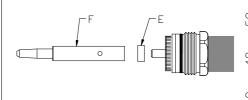
Remove 4.0 mm (0.157") of foam. Remove all foam/glue residue from the center conductor.



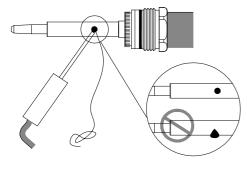
8 Chamfer the center conductor at a 45° angle.



9 Push parts E & F onto the cable center conductor.



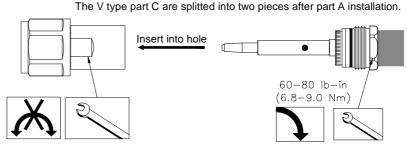
Solder part F & cable center conductor together. Inspect soldering point, solder should fill cup but not spill over.



11 The cable attachment must be straight and aligned with the hole of connector insulator. Insert the cable attachment into the connector body until stopped; the part F must be inserted into the hole of connector insulator.

Tighten the connection to the torque value of 60-80 lb-in (6.8-9.0 Nm).

Note: Do not turn connector body, turn cable attachment.



Installation Instructions

| 50 | 表一 有毒有害物质或元素名称及含量标识格式 | | | | | |
|-----------------|-----------------------|-----------|-----------|---------------|---------------|-----------------|
| | 有毒有害物质或元素 | | | | | |
| 部件名称(Part Name) | 铅 (Pb) | 汞 (Hg) | 镉 (Cd) | 六价铬 (Cr6+) | 多溴联苯 (PBB) | 多溴二苯醚 (PBDE) |
| 连接器 (Connector) | Х | 0 | 0 | 0 | 0 | 0 |

O:表示有毒有害物质在该部件所有的均质材料中的含量均在SJ/T 11363-2006规定的限量要求以下.

X:表示该有毒有害物质至少在该部件的某一均质材料中的含量超出SJ/T 11363-2006规定的限量要求.



Installation Training Available at Andrew Institute

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