



Standard Grounding Kit for 1-5/8 in corrugated coaxial cable and elliptical waveguide 52 and 63

## Product Classification

<b>Product Type</b>	Grounding kit
<b>Product Brand</b>	HELIAX®
<b>Ordering Note</b>	ANDREW® standard product (Global)

## General Specifications

<b>Bonding Conductor Jacketing Material</b>	PVC
<b>Bonding Conductor Material</b>	Copper
<b>Bonding Conductor Wire Size</b>	6 gauge
<b>Cable Type</b>	Corrugated   Elliptical waveguide
<b>Color</b>	Black
<b>Grounding Kit Type</b>	Standard Grounding Kits
<b>Grounding Strap Material</b>	Copper
<b>Lug Attachment</b>	Factory attached
<b>Lug Type</b>	Two-hole lug
<b>Thread Size</b>	3/8 in

## Dimensions

<b>Bonding Conductor Length</b>	609.6 mm   24 in
<b>Cable Jacketing Removal Length, maximum</b>	58.42 mm   2.3 in
<b>Cable Jacketing Removal Length, minimum</b>	55.88 mm   2.2 in
<b>Compatible Diameter, maximum</b>	50.8 mm   2 in
<b>Compatible Diameter, minimum</b>	49.022 mm   1.93 in
<b>Nominal Size</b>	1-5/8 in
<b>Waveguide Size</b>	WR137   WG14   R70   WR159   WG13   R58

## Electrical Specifications

<b>Current Handling</b>	Tested to withstand 100,000 amps peak current surge
<b>Current Handling Test Method</b>	MIL-STD-1757
<b>Grounding, Bonding and Shielding Test Method</b>	MIL-STD-188-124A
<b>Lightning Protection Test Method</b>	IEC 1024-1

## Material Specifications

<b>Rivet Material</b>	Copper
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## Environmental Specifications

<b>Operating Temperature</b>	-40 °C to +85 °C (-40 °F to +185 °F)
<b>Storage Temperature</b>	-40 °C to +80 °C (-40 °F to +176 °F)
<b>Blowing Rain Test Method</b>	MIL-STD-810, Method 506
<b>Corrosion Test Method</b>	MIL-STD-1344, Method 1001
<b>Freezing Rain/Icing Test Method</b>	MIL-STD-810, Method 521
<b>Humidity Test Method</b>	MIL-STD-1344, Method 1002
<b>Immersion Test Method</b>	IEC 60529:2001, IP68
<b>UV Resistance Test Method</b>	MIL-STD-810, Method 505
<b>Vibration Test Method</b>	MIL-STD-202, Method 214
<b>Weatherproofing Method</b>	Butyl and electric tape

## Packaging and Weights

<b>Height, packed</b>	304.8 mm   12 in
<b>Width, packed</b>	279.4 mm   11 in
<b>Length, packed</b>	25.4 mm   1 in
<b>Included</b>	Grounding kit   Hardware   Lug   One roll of 2 in PVC tape   One roll of 24 in butyl rubber tape
<b>Packaging quantity</b>	1
<b>Weight, gross</b>	0.72 kg   1.587 lb

## Regulatory Compliance/Certifications

<b>Agency</b>	<b>Classification</b>
ISO 9001:2015	Designed, manufactured and/or distributed under this quality management system

## Included Products

- 42615-10 – Butyl Rubber Tape, 24 in
- 9905-71 – Black 2 in PVC Tape, 20 ft

## \* Footnotes

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| <b>Grounding, Bonding and Shielding Test Method</b> | Military Standard for Grounding, Bonding, and Shielding: Bond Resistance Requirement of a Maximum dc resistance of 0.001 ohm |
| <b>Lightning Protection Test Method</b>             | Protection Against Lightning Electromagnetic Impulse, Table 1—Protection Level III–IV, 1995-02                               |



## Butyl Rubber Tape, 24 in

### Product Classification

<b>Product Type</b>	Weatherproofing tape
<b>Product Brand</b>	HELIAX®
<b>Ordering Note</b>	ANDREW® non-standard product

### General Specifications

<b>Application</b>	Provides additional moisture seal for cable connections
<b>Applications per Kit</b>	One 1/2 in–2-1/4 in   One 1/2 in–7/8 in   One 1/2 in–7/8 in to device   Two 1/2 in–1/2 in
<b>Color</b>	Black

### Dimensions

<b>Width</b>	63.5 mm   2.5 in
<b>Length</b>	609.6 mm   24 in
<b>Nominal Size</b>	1-1/4 in   1-5/8 in   1/2 in   1/4 in   2-1/4 in   3/8 in   5/8 in   7/8 in

### Material Specifications

<b>Material Type</b>	Butyl rubber tape
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### Environmental Specifications

<b>Operating Temperature</b>	-55 °C to +85 °C (-67 °F to +185 °F)
<b>UV Resistance Test Method</b>	Butyl test method in QUV weatherometer cycle of 8 hours UV at 150 °F then 4 hours of condensation at 104 °F
<b>UV Resistance, minimum with no degradation</b>	≥1000 hours
<b>Weather Resistance Test Method</b>	04AS00-03.6.0   MIL-STD-1344A, Method 1002

### Packaging and Weights

<b>Height, packed</b>	63.5 mm   2.5 in
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# 42615-10

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<b>Width, packed</b>	71.12 mm   2.8 in
<b>Length, packed</b>	25.4 mm   1 in
<b>Packaging quantity</b>	1
<b>Weight, gross</b>	0.17 kg   0.375 lb

## Regulatory Compliance/Certifications

<b>Agency</b>	<b>Classification</b>
ISO 9001:2015	Designed, manufactured and/or distributed under this quality management system

# 9905-71

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Black 2 in PVC Tape, 20 ft

## Product Classification

<b>Product Type</b>	Weatherproofing tape
<b>Product Brand</b>	HELIAX®
<b>Ordering Note</b>	ANDREW® non-standard product

## General Specifications

<b>Application</b>	Provides additional moisture seal for cable connections
<b>Applications per Kit</b>	Four 1/2 in–1/2 in   Four 1/2 in–7/8 in to device   One 1/2 in–2-1/4 in   Two 1/2 in–7/8 in
<b>Color</b>	Black

## Dimensions

<b>Width</b>	50.8 mm   2 in
<b>Length</b>	6096 mm   240 in
<b>Nominal Size</b>	1-1/4 in   1-5/8 in   1/2 in   1/4 in   2-1/4 in   3/8 in   5/8 in   7/8 in

## Material Specifications

<b>Material Type</b>	PVC tape
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## Environmental Specifications

<b>Operating Temperature</b>	-10 °C to +80 °C (+14 °F to +176 °F)
<b>UV Resistance Test Method</b>	PVC tape test method UL 510, ASTM D1000
<b>Weather Resistance Test Method</b>	04AS00-03.6.0   MIL-STD-1344A, Method 1002

## Packaging and Weights

<b>Height, packed</b>	63.5 mm   2.5 in
<b>Width, packed</b>	63.5 mm   2.5 in
<b>Length, packed</b>	50.8 mm   2 in

# 9905-71

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**Packaging quantity** 1  
**Weight, gross** 0.08 kg | 0.176 lb

## Regulatory Compliance/Certifications

<b>Agency</b>	<b>Classification</b>
ISO 9001:2015	Designed, manufactured and/or distributed under this quality management system