

REV	MCO	DWN	DATE
C	20052764	MDF	08/MAY/00
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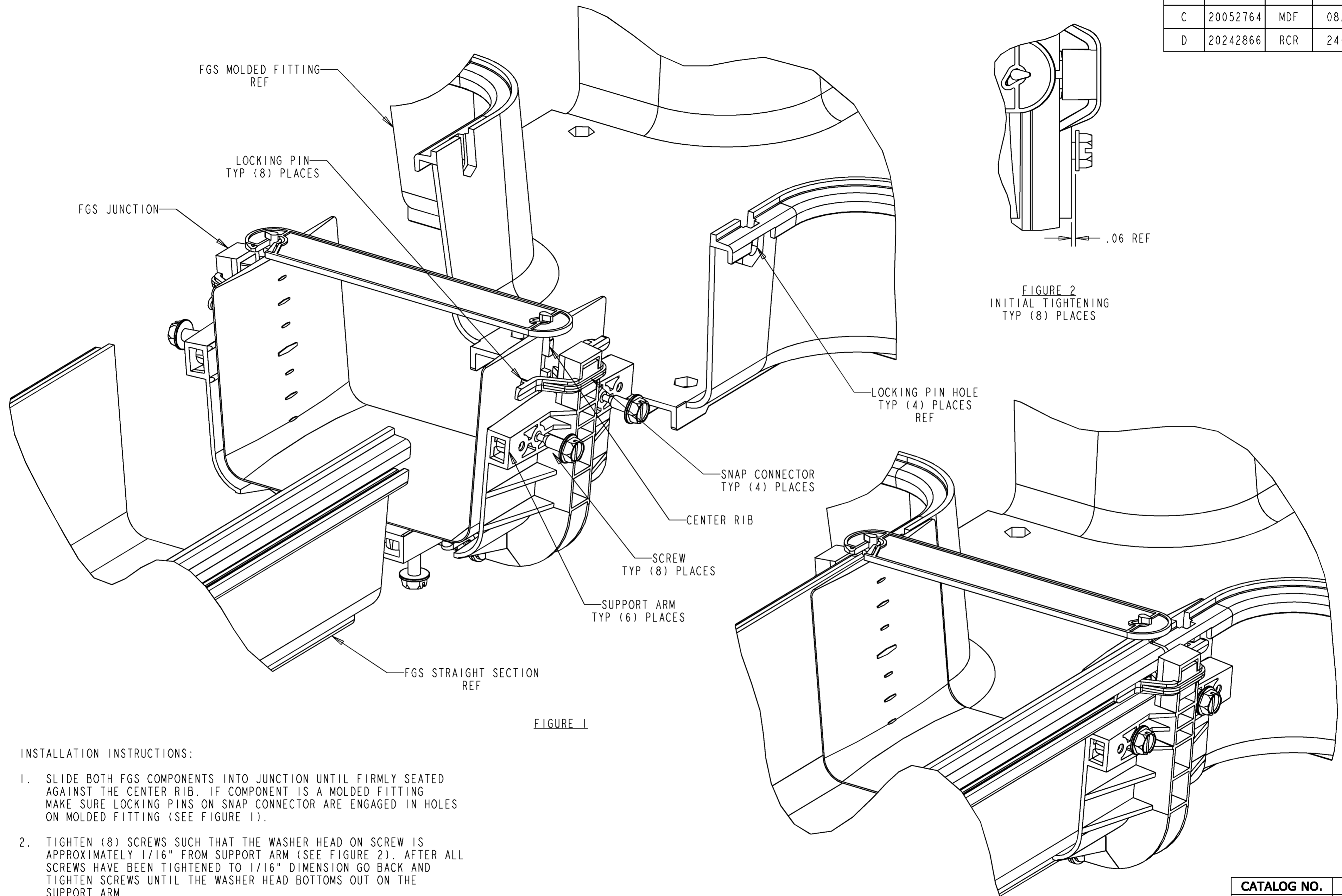


FIGURE 1

FIGURE 2  
INITIAL TIGHTENING  
TYP (8) PLACES

INSTALLATION INSTRUCTIONS:

1. SLIDE BOTH FGS COMPONENTS INTO JUNCTION UNTIL FIRMLY SEATED AGAINST THE CENTER RIB. IF COMPONENT IS A MOLDED FITTING MAKE SURE LOCKING PINS ON SNAP CONNECTOR ARE ENGAGED IN HOLES ON MOLDED FITTING (SEE FIGURE 1).
2. TIGHTEN (8) SCREWS SUCH THAT THE WASHER HEAD ON SCREW IS APPROXIMATELY 1/16" FROM SUPPORT ARM (SEE FIGURE 2). AFTER ALL SCREWS HAVE BEEN TIGHTENED TO 1/16" DIMENSION GO BACK AND TIGHTEN SCREWS UNTIL THE WASHER HEAD BOTTOMS OUT ON THE SUPPORT ARM.

NOTES:

1. COVERED BY U.S. PATENT NO. 5,752,781. ISSUE DATE : MAY 19, 1998.

COMPLETED ASSEMBLY

CATALOG NO.	COLOR
FGS-JUNC-B	YELLOW
FGSO-JUNC-B	ORANGE
FGSS-JUNC-B	SMOKE
FGSB-JUNC-B	BLACK



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TITLE: JUNCTION, SCREW, 4X6  
INSTALLATION DWG

ALL DIMS AND TOLERANCES ARE INCHES UNLESS OTHERWISE SPECIFIED

SIZE: C  
DRAWING NUMBER: 1011758  
D REV

DO NOT SCALE DRAWING

ENGR: T. HAATAJA  
DWN: T. HAATAJA

SHT. 1 OF 1

DIMENSIONS IN INCHES  
THIRD ANGLE PROJECTION